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STS-104/7A FRR

EVA Project Office
Johnson Space Center

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EVA Mission Overview



- **EVA Capability (STS-104/7A)**
 - Three scheduled EVA's:
 - Consumables to support:
 - Two 10.2 psi scheduled EVA's from orbiter and one scheduled EVA from joint airlock or
 - Three 10.2 psi scheduled EVA's from orbiter
 - One unscheduled EVA: To achieve mission success or ISS contingencies
 - Can be performed from either airlock post EVA 2
 - Two contingency EVA's: For orbiter, RMS, and ODS contingencies
- **EVA Capability (7A Stage)**
 - No planned U.S. EVA's (three EVA contingency capability)
 - No planned Russian EVA's (two EVA contingency capability)
- **EVA Training (STS-104/7A)**
 - EVA training ratio is 10:1
 - All planned tasks can be accommodated within scheduled 6:30 timeline, less EVA 1 which is scheduled at 6:55



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EVA Mission Overview



- **EVA 1 (Flight Day 4) - 6:55**
 - 6:55 duration includes 3:25 Joint Airlock SSRMS/SVS and CBM dock operations
 - EV crew on Orbiter SCU's for 1:05 of 3:25 airlock installation time period
 - STS-104/7A JOP and EVA CCB have reviewed and approved EVA extension past 6:30
 - Tasks
 - Passive CBM Thermal Cover Remove
 - Installation of three High Pressure Gas Tank (HPGT) Towel Bars and one HPGT Guide Post
 - LTA Jumper Remove (four connectors)
 - PLB Cleanup
 - Inspect Node Stbd CBM for Early Comm FOD
 - Airlock to Node Jumper Mate (two connectors)
 - Setup APFR's for HPGT one worksite



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EVA Mission Overview



- **EVA 2 (Flight Day 7) – 5:35**
 - Tasks
 - Remove MLI from HPGT install locations (two) and install remaining HPGT Guide Posts (three)
 - Release tank from Spacelab pallet
 - Repeat tank release, install, and checkout for second tank
 - Install Airlock trunnion thermal covers (four) and Airlock Flight Releasable Grapple Fixture (FRGF) thermal cover (one)
- **Completion of EVA 2 allows STS-104/7A to meet minimum mission success criteria.**
- **ISS provided with capability to support EVA out of the joint airlock**



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EVA Mission Overview



- **EVA 3 (Flight Day 9) – 5:35**
 - EVA 3 conducted out of joint airlock
 - First planned use of Exercise Prebreathe Protocol
 - First planned use of METOX in EMU during EVA
 - Flight prepared to perform EVA from orbiter if required
 - Tasks
 - Orlan comm cable install (one connector)
 - Remove MLI and install third and fourth HPGT's repeating previous method
 - Install handrails (five)
 - Install HPGT FRGF thermal covers (four)
 - Stow Lab LTA cable disconnected in EVA 1
 - Open Node nadir CBM cover flap
- **EVA Get Ahead Tasks**
 - BMRRM inspection with WVS
 - PMA 3 Connector (P601) Mate (task left over from 5A.1)
 - SSRMS MLI closeout (task left over from 6A)



EMU and SAFER Logistics



- **Three EMU's Manifested/Two EMU's On-orbit**
 - Two Large Orbital Replacement Unit (ORU) EMUs, and one medium ORU EMU launched on STS-104/7A
 - STS-104/7A to return from ISS with two large ORU EMUs from STS-98/5A and STS-100/6A.
- **Two SAFER's Left On-orbit by STS-100/6A**
 - STS-104/7A will use two ISS SAFER's for all EVA's.
 - Planned SAFER transfer to orbiter to accommodate EVA 1 and EVA 2
 - Both SAFER's to remain on ISS post STS-104/7A



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EMU and SAFER Logistics



- **EMU and SAFER First Flight Hardware**
 - EMU
 - Adjustable Waist Brief Assembly
 - ISS EMU Servicing Kit
 - EMU ORU Tools
 - Metox Regenerator
 - First use of EMU hardware delivered to ISS via STS-100/6A
 - Metox Canisters
 - ISS EMU Umbilical
 - SAFER
 - No new equipment



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EVA Tools and Crew Aids Manifest Summary



- **EVA Tools and Crew Aids First Flight Items**
 - HPGT Quick Disconnect Tool
 - EVA Tool Stowage Assembly (ETSD tool boxes)
 - 25 contingency tools stowed in ETSD
 - SAFER Stowage Bags
- **Non-GFE EVA Hardware First Flight Items**
 - None
- **Standard Contingency Tools in Port TSA**
- **Starboard (Lightweight) TSA**

Launch

4 A/L Trunnion thermal covers*
1 A/L FRGF thermal cover*
1 Ret. Equipment Tether
1 80" Adjustable Equipment Tether

Return

1 A/L CBM thermal cover*
1 STS to A/L LTA cable*
2 EVA fuse tethers
8 A/L PCBM contam. covers*
2 Ret. Equipment Tethers
2 Adj. Equipment Tethers
1 EVA Wire Tie

* Airlock element provided equipment



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EVA Tools and Crew Aids Manifest Summary



- **Sill-Mounted PFR Configuration**
 - Three full stacks (Bay 2 Port Location, Bay 13 Port and Bay 13 Starboard)
- **Standard complement of slidewires, safety tethers, crew hook locks, and winches in PLB**



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EVA Tools and Crew Aids Manifest Summary



- **EVA Tools and Crew Aids Left On-orbit**
 - 25 Tools launched in ETSD's to remain on ISS
 - 142 Tools launched in STS middeck and joint airlock to remain on ISS
 - Upon completion of STS-104/7A the basic complement of ISS EVA tools will reside on orbit

- **EVA Tools and Crew Aids Swapped On-orbit**
 - None Currently planned

- **EVA Tools and Crew Aids Returned**
 - None currently planned



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EVA Fit Checks and Sharp Edge Inspections



- **Tool-to-tool Fit Checks (578 total tasks)**
 - 90 percent Total Complete (523 of 578)
 - 107/107 airlock ETSD = 100 percent
 - 80/128 payload bay and TSA = 63 percent
 - 8 open fit checks in PLB (PFR stacks that have not been cross fit checked)
 - RISK- LOW. Planned use of PFR stacks is as assembled for launch.
 - 40 open fit checks in TSA. Open are bayonet fitting fit checks to Modular Mini Work Station (MMWS) due to unavailability of hardware from previous flights
 - RISK- LOW. All items are contingency equipment and have alternate method of transport to work station
 - 336/343 Middeck = 98 percent
 - 7 open fit checks in middeck. EVA trash bags and ratchet wrench not fit checked with MMWS sub assemblies
 - RISK- LOW. All items have an alternate method of transport to work station
 - All incomplete fit checks have been dispositioned as acceptable through the EVA CoFR Process



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EVA Fit Checks and Sharp Edge Inspections



- **Tool-to-Interface and Interface-to-Interface Fit Checks (254 total tasks)**
 - 253/254 complete = 99 percent
 - Fit check of MPEV in Equipment Lock PPRV location (IVA on orbit swap)
 - All incomplete fit checks have been dispositioned by the ISSP
- **Sharp Edge Inspections**
 - 100 percent complete on airlock, Spacelab pallet, HPGT's
 - PLB will be completed by pad walk down on June 28, 2001



Previous Flight Anomalies

- **EVA Crewmember Eye Irritation**

- Background

- During STS-100 a crewmember had a burning sensation in both eyes during EVA
- Previous eye irritation scenarios had occurred during the repress phase of EVA, and were attributed to exposure of eyes to Anti-fog solution (soap)

- Investigation Status and Rationale for Flight

- Most likely cause determined to be irritant (most likely Anti-fog solution) being transported into crewmembers eyes by leaking Disposable In-suit Drink Bag (DIDB)
- For STS-104/7A, DIDB is being replaced with a previous configuration In-suit Drink Bag (IDB) to eliminate potential leaking Bite Valve and thus control one known transport mechanism. IDB valve is much less susceptible to leakage
- For ISS-2/Stage 7A, the risk of DIDB leakage as a transport has been accepted for any contingency EVA's which may occur during the 1 month Stage 7A.

Transport Mechanism is Controlled and Crew is Properly Trained



Previous Flight Anomalies

- **EMU Boot Pressure Point**
 - Background
 - Crewmembers have experienced pressure point on feet
 - Foot discomfort has potential to be mission impact
 - Investigation Status
 - Root cause is foot contact with a pressure bladder seam on the top side of the boot
 - Depending on foot size, the boot design and foot wear (multiple sock options, boot sizing insert, thermal slippers, toe caps) selected, a stack up combination can occur to provide the potential for boot fit concerns that might not be readily screened for on the ground
 - To accommodate potential physiological changes on-orbit, options to increase foot easement have been provisioned (boot sizing inserts, thermal slippers, thinner socks, smooth bladder wrinkles and leg length resizing)
 - Rationale for Flight
 - Modified the boot fit check process to more effectively simulate 0-g effects
 - 7A crewmen have been successfully fit checked (i.e., foot easement within boot dimensions)
 - Additional crew sizing options are manifested if required for on-orbit modifications

Fit Checks and On-orbit Options Ensure Proper Fit



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- **Special Topics**
 - **Exercise Prebreathe Protocol**
 - **Bends Treatment Adapter**
 - **SSRMS Workarounds**
 - **ISS Airlock UIA to EMU O₂ Temperature**



Exercise Prebreathe Protocol

- **Exercise Prebreathe Protocol**
 - Overview
 - Exercise Prebreathe protocol is a new method for more efficient denitrogenization of EV crew prior to EVA from ISS
 - Protocol is planned as prime for ISS crews beginning with ISS-3 and prime for STS crews using the joint airlock beginning with STS-104/7A EVA 3
 - Protocol eliminates need for 12-hour crew isolation (campout) or 4-hour in-suit prebreathe (14.7 psi)
 - Total Protocol duration is 2:20
 - 80-minute total mask prebreathe time using dedicated hose and mask system from airlock (140 ft. hose)
 - 10 minute exercise on mask while on CEVIS using exercise tubing for upper body exercise
 - Depress airlock to 10.2 psi for suit donning
 - Repress airlock to 14.7 psi following suit donning
 - 60-minute in-suit prebreathe immediately prior to depress to vacuum
- **Exercise Prebreathe Protocol**
 - Status
 - All necessary equipment currently on ISS or on STS-104/7A manifest
 - Protocol will be dry run on flight day six and flight day eight
 - Ability to switch to alternate protocol (Campout or Shuttle 10.2 psi) as late as flight day eight for EVA 3 without impact to mission objectives



Bends Treatment Adapter



- **Revised Bends Treatment Procedure**

- NASA Medical has implemented a revised on orbit Decompression Sickness (DCS) treatment procedure utilizing the existing Bends Treatment Adapter (BTA) 8.45 psid relief valve
 - DCS treatment is significantly improved over the current procedure by not initially depressurizing the suit and installing the BTA with the suit pressurized
- Revised procedure installs BTA in series with the EMU in-suit relief valve and requires IV crew action to prevent suit over pressurization in the unlikely event of EMU regulator failure
- After BTA installation, IV Crewmember will be prepared to perform the following
 - IV crew performs 8 “pump-up” cycles on the EMU primary O₂ system to raise suit pressure from ~4.3 to 8.0 psid to accomplish DCS treatment
 - IV crew monitors suit pressure during each 15 second “pump-up” cycle to ensure indications of EMU Primary Oxygen Regulator failure are not present
 - IV crew reacts and shuts off oxygen flow in less than a 5 second operation if failure indications are present. Time to reach maximum design pressure is 12 seconds.

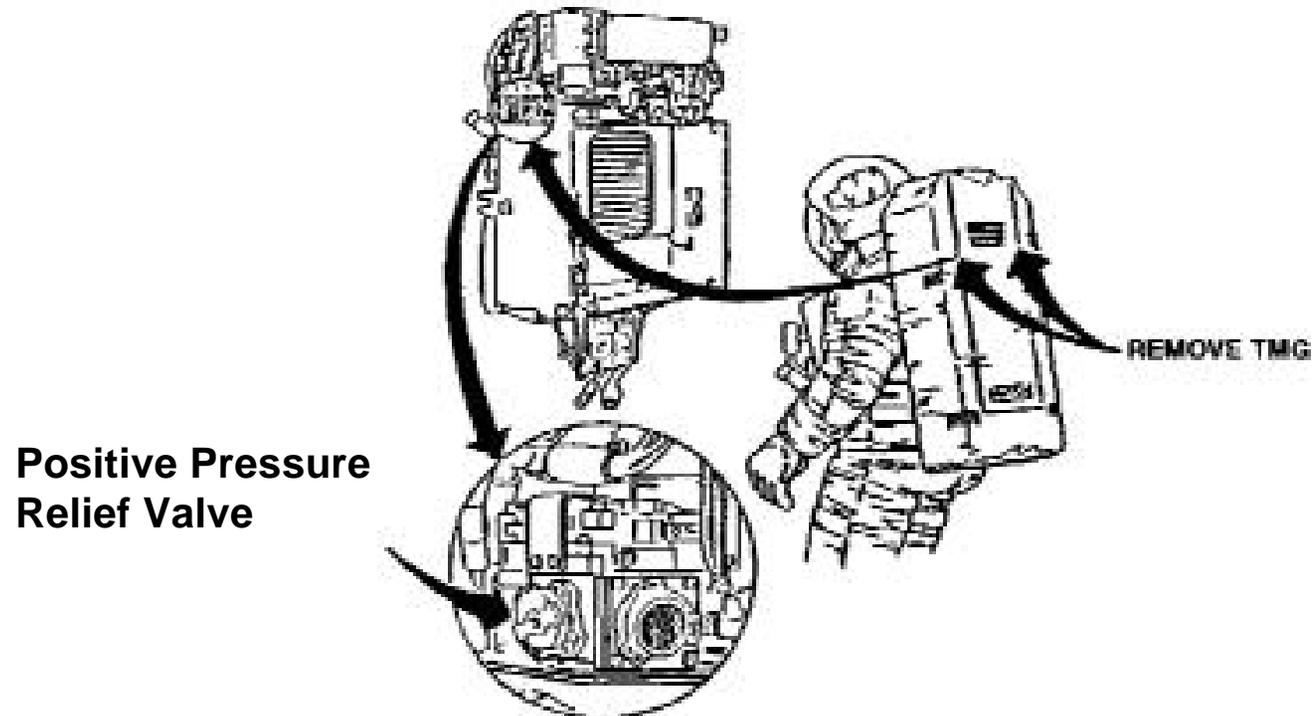


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Bends Treatment Adapter

BTA Installation Location on EMU





SSRMS Workarounds



- **SSRMS Failure EVA Workarounds**

- STS-104/7A EVA crew prepared for SSRMS failures via EVA actions
 - Manual drive of SSRMS to occur via EVA crew use of Pistol Grip Tool (PGT)
 - SSRMS trajectory revised to allow access to joints by EVA crew using Shuttle RMS
- EVA 1 failure overcome by manually positioning Airlock approximately 3 feet from ISS Node Starboard CBM and attaching jumper cables as in the baseline plan
 - Preserves potential Airlock installation on 7A via contingency EVA
- EVA 2 or 3 failure overcome by EV crew manually driving SSRMS and releasing tank to EV crew at revised handoff positions
- HPGT 2 and HPGT 3 can be installed using the Shuttle RMS if required
- EV crew has received training and has conducted NBL evaluations for the above contingencies



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ISS Airlock UIA to EMU O₂ Temperature



- **Potential for Airlock to EMU ICD Violation for O₂ temperature**
 - Initial analysis showed that EMU could receive O₂ below the current ICD limit of 40 degrees F from the Airlock O₂ system
 - Recent analysis shows good margin to maintain EMU interface temperatures for nominal cases, final analysis in work for off nominal cases
 - EVA Project considers issue to be no constraint to STS-104/7A and is working with ISS Vehicle office on final issue closure



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STS-104/7A FRR Planned Forward Work



<u>Title</u>	<u>Plan to Close</u>	<u>Responsible Organization</u>	<u>ECD</u>	<u>Risk</u>
V1103.02	V1103.02	EC/MOD	7/2/01	Low
Sharp Edge Inspection	Final Pad Walk Down	VITT	6/28/01	Low
EMU Middeck Batt Charger ISS Cert for Contingency Use	SMART panel ISS approval	USA	6/29/01	Low



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- **There are no EVA exceptions for STS-104/7A FRR**
- **The EVA Project Office is ready to proceed with STS-104/7A launch operations pending completion of the planned forward work**
- **All open work will be closed or dispositioned by L-2**

Original signed by:

G. Allen Flynt
Acting Manager, EVA Project Office



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STS-104/7A FRR Backup Charts



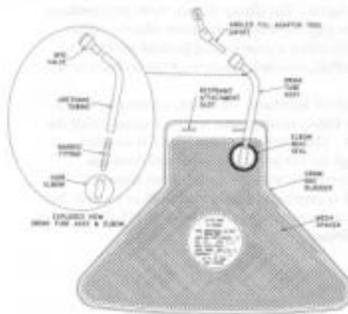
STS-104/7A EVA FRR Backup Charts

Eye Irritant



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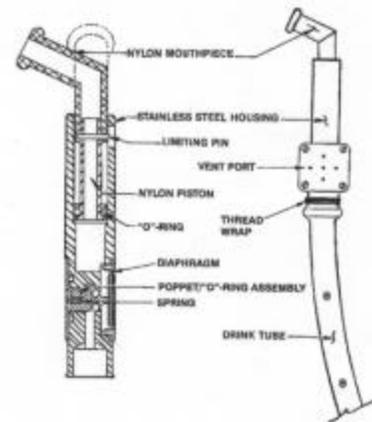
FIGURE E.1 DISPOSABLE IN-SUIT DRINK BAG (DIB) COMPONENTS



E-4

REV E

FIGURE 3.9.3 IDB OUTLET VALVE

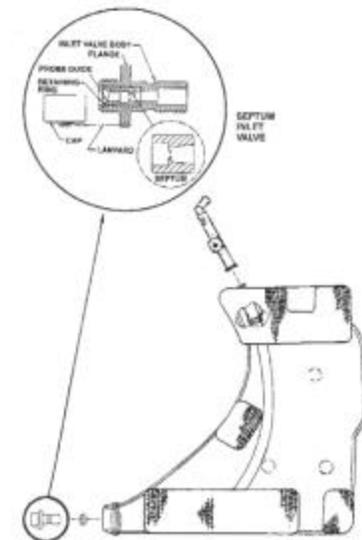


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REV E

FIGURE 3.9.2 IDB INLET VALVE



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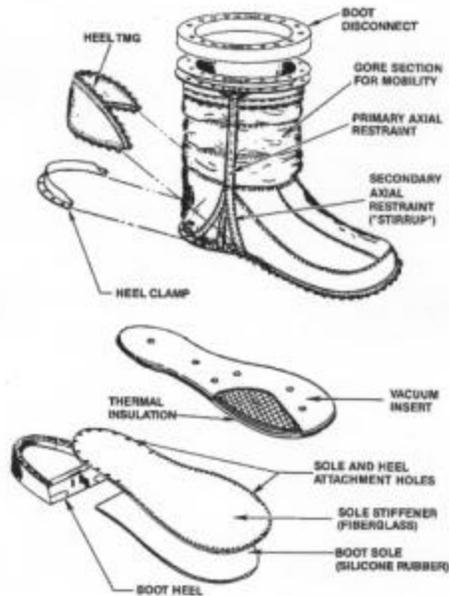
STS-104/7A EVA FRR Backup Charts

Boot Configuration



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FIGURE 3.4.4 BOOT



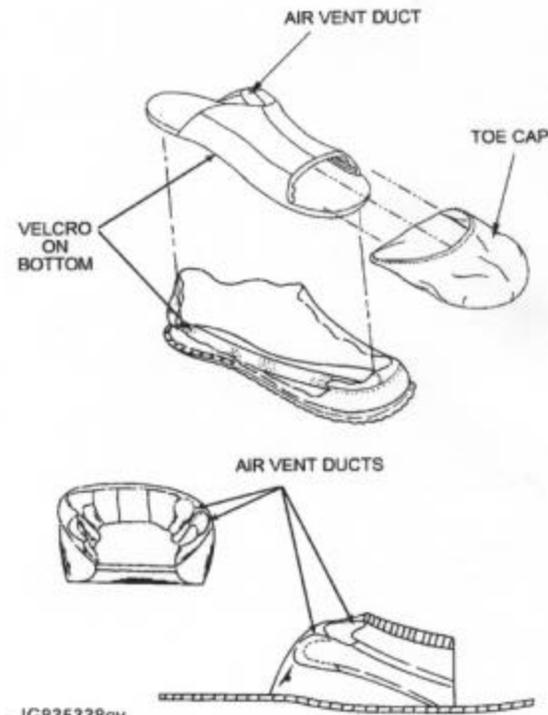
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REV E

FIGURE 3.4.5 BOOT SIZING INSERTS

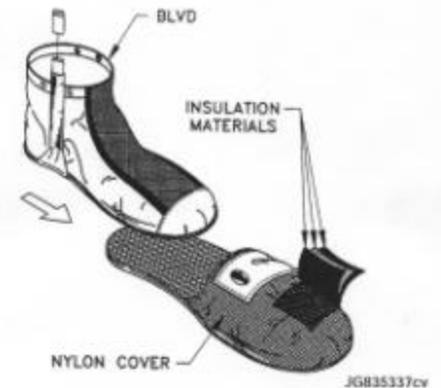


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REV E

FIGURE 3.4.6 EMU THERMAL SLIPPER (ETS) ASSEMBLY



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STS-104/7A EVA FRR Backup Charts

High Pressure O₂ Test Rig Regulator Ignition



- **Background**
 - During SOP S/N 1015 Acceptance Testing at HSWL a test rig high pressure O₂ regulator developed a leak
 - Disassembly showed ignition internal to the Test Rig Regulator Vent Port
- **Rationale for Flight**
 - Root cause is a damaged regulator o-ring ignited by flow friction
 - O-ring damage due to dimensional outage on the Test Rig Regulator housing
 - Combustion occurred within two operating cycles of the regulator
 - SOP S/N 1015 cleanliness is under evaluation, unit is at HSWL
 - Flight SOPs were processed with a Test Rig Regulator that had been in service for over 2 years, disassembly of the regulator showed only normal wear

Incident Isolated To Unique Outages In Test Rig Regulator